PROCEEDINGS OF THE FIRST WORLD CONFERENCE IN INDUSTRIAL TRIBOLOGY NEW DELHI: 1972

Dedicated to all those, both in India and abroad, who directly and indirectly rendered their support in the noble cause in successfully organising the First World Conference in Industrial Tribology, 1972 in New Delhi

Ace No. 805 LIBRARY,

ladianeii Research And Development Centre.

Edited by

Dr R. C. MALHOTRA

Head & Professor of Applied Mechanics Department Indian Institute of Technology, New Delhi-110029, India

and

Dr. J. P. SHARMA

Head of Tribology Laboratory & Asst. Professor
Mechanical Engineering Department
Indian Institute of Technology,
New Delhi-110029, India

ACKNOWLEDGEMENT

The organisers of the First World Conference gratefully acknowledges their deep sense of gratitude for the support and donations given by the management/individual of the following organisations:

Donors:

Council of Scientific and Industrial Research, Delhi	
(for proceeding publications)	Rs. 20,000/-
Indian Institute of Technology, Bombay	Rs. 5,000/-
Indian Institute of Technology, Delhi	
(including facilities for organisational work)	Rs. 30,000/-
Indian Institute of Technology, Kanpur	Rs. 5,000/-
Institutions of Engineers (India)	
(including facilities for hosting the conference)	Rs. 5,000/-
Indian Oil Corporation, Delhi	Rs. 30,000/-
Lubrizol (India) Ltd.	Rs. 5,000/-
Ministry of Defence	Rs. 5,000/-

Hosts for courtesy Lunch/Dinner to delegates

Mr. Rahul	Bajaj,	Managin	g Director	
M/s Bajaj	Auto L	td., Poor	a (India)	

Mr. H. P. Nanda,	President
M/s Escorts Ltd.,	New Delhi (India)

Dr. J. G. Bodhe, President
M/s Institution of Engineers (India)
M/s Indian Oil Corporation, Delhi
M/s Lubrizol (India) Ltd., Bombay

Mr. L. N. Jhunjhunwala,	N	fanaging I	Directo	or	
M/s Rajasthan Spinning New Delhi	&	Weaving	Mills	Pvt.	Ltd.,

Advertisers:

Air India

Balmer Lawrie, Calcutta Lubrizol (India) Ltd. Dinner at Oberoi Continental

Lunch and Tea during visit to Escorts, Faridabad

Lunch at conference venue Lunch at conference venue Rs. 2,500/- for arranging Lunch at conference venue

Rs. 3,000/- for arranging Lunch at conference venue

Two Air tickets Delhi-London-Delhi to conference secretariat in lieu of advertisement

Rs. 700/-Rs. 1,000/-

PREFACE

This volume records in part the technical material presented at the First World Conference in Industrial Tribology during December 11-18, 1972. In this publication, the papers are selected from a number of contributions received from all over the World. The reviewers carefully selected the papers for presentation in this conference. Care has been taken to incorporate in this volume papers ranging from the importance of Tribology and research oriented to various industrial problems. However, basic and latest research in Tribology is also incorporated in it to cover the broadness of Tribology as on interdisciplinary area.

The papers presented at various sessions are classified as:

Tribology & Design; Additives, Grease and Petroleum Products; Control Fluids, Experimental Methods and Tribology in Medical Engineering; Materials, Metallurgy and Engine Lubrication; Elasto-hydrodynamic lubrication; Friction and Wear; Tribology in Production Process; Gears and Bearings; Tribology and Planning in Industry.

A sample survey on Industrial Tribology undertaken by the Conference has revealed a good potential for expansion of this work in India. Three typical cases from industrial organisations on Industrial Tribology were also discussed.

A proposal has been prepared for inclusion of Tribology and Planning in the Fifth Five Year Plan of the country for the Ministry of Planning and the Department of Science and Technology with a view of expansion of the discipline at top priority. A 20% and more net saving is assured if scientific application of Tribology is undertaken by the Indian Industries during the next few years. With a view to promote such activities, the conference delegates have recommended that the organising committee of World Conference, its Chairman and its Convener should attempt to form an Indian Society for Industrial Tribology. Such a body will further promote the formation of an International Society for Industrial Tribology with its secretariat in Delhi. All enquiries concerning the proposed Indian Society for Industrial Tribology may be addressed to:

Dr. J. P. Sharma Convener Indian Society for Industrial Tribology c/o Department of Mechanical Engineering Indian Institute of Technology Hauz Khas, New Delhi-110029 (India)

The real and permanent contribution to the 1972 first World Conference in Industrial Tribology were those of the delegates and the numerous authors. We are very grateful to them for their active participation.

We gratefully acknowledge the tremendous work put in by Mr. L. J. Haravu, Deputy Librarian and Mr. Rishi Kant Jha, Pool Officer, both of Indian Institute of Technology, New Delhi, in the publication of this Proceedings. This get up in no way would have been possible without their effort. We also acknowledge the role of the Technicol Review Committee and thank all the members for their assistance.

R. C. Malhotra J. P. Sharma

July 1973

Contents	Page
and the state of t	- Car
Acknowledgement	iii
Preface	v
Contents	vii
Conference Organisers	xiii
Delegates and Officials of the Conference	xxi
'Inaugural Address' -Mr. C. Subramaniam, Hon'ble Minister for Industrial Development, Science & Technology, Government of India, New Delhi	xxiii
Flashes from the Conference	xxix
'Welcome Address' -Dr. J. G. Bodhe, President, World Conference in Industrial Tribology 1972; President, Institution of Engineers (India) 1972-73.	xxxvii
Tribology Today' —Professor S. P. Luthra, Chairman, World Conference in Industrial Tribology, 1972; Director, Indian Institute of Technology, New Delhi	xl
'Vote of Thanks'—Inaugural Day -Professor J. P. Sharma, Convener-Secretary, World Conference in Industrial Tribology, 1972; Department of Mechanical Engineering, Indian Institute of Technology; New Delhi	xlii
'Tribology and Planning in Industry' —Professor S. P. Luthra, Chairman, World Conference in Industrial Tribology, 1972 New Delhi	xlv
'Valedictory & Vote of Thanks' —Professor R. C. Malhotra, World Conference in Industrial Tribology, 1972; Head, Department of Applied Mechanics, Indian Institute of Technology, New Delhi	xlvii
Technical Session 'A': TRIBOLOGY AND DESIGN	
'Silicone and Solid lubricants help to advance lubrication methods and designs'. —H. M. Schiefer (W. Germany)	A1.1
'Conversion of mill drive bearings of old merchant mills at TISCO from oil to	
grease lubrication' —T. R. Ramakrishnan (India) 'Surface distributed waviness and roughness'	A2.1
-Kristian Tonder (Norway)	A3.
'Material selection criteria for water lubrication'	1000
-W. V. Smith (U.S.A.) 'Tribological design consideration in fans and blowers'	A4.1
-S. L. Srivastava and S. M. Mehra (India)	A5.1

VII

New Delhi 1972 no some to to to to

Tribology—organisation in Iron & steel plants in India'	A6.1
—S. L. Srivastava (India)	
'Some topics in Tribology' —B. M. Belgaumkar (India)	A7.1
'Chemical effects on Tribotechnical behaviour of various metal Combinations	
used in the Design of Machines	A8.1
T. Salomon (Israel)	DA.1
Discussion on Papers A1 to A8	in that
Technical Session 'B': ADDITIVES, GREASES & PETROLEUM PRODUCTS	
'Lubricants for precision mechanisms' —A. K. Misra, S. L. Kalra, R. D. Srivastava, A.N. Nandy and J. N. Nanda (India)	B1.1
'Lubricity additives—a new class based on polymers and esters' —A. K. Misra, A. K. Mehrotra, R. D. Srivastava and A. N. Nandy (India)	B2.1
'Greases from Korean bentonities' —Tak Jin Moon and Oh Kwan Kwon (Korea)	B3.1
Problems faced by Indian Railways with the use of branded roller bearing greases	
recommended by the bearing manufacturers, their compatibility, and userui	
utilisation reclamation of discarded greases'	B4.1
—O. P. Pandya (India) 'Effect of additives and impurities in lubrication'	
_I. B. Shukla (India)	B5.1
'Structural changes of plastic lubricants and their mixtures during service' —E. Vamos, J. Szamos and I. Bede (Hungary)	В6.1
'Testing the wear of rolling bearings' -W. Waligora, B. Wojciechosicz and St. Ziemba (Poland)	B7.1
'General purpose gear oils for steel plant' —G. Williams (U.K.)	B8.1
'Solid lubricants for space-technology'	B9.1
—M. K. Mukherjee (India) 'Heat of adsorption and critical temperature studies of boundary lubricants on steel	
surfaces' J. P. Sharma, R. C. Malhotra (India) and A. Cameron (U.K.)	B10.1
'Influence of viscosity and additives on slideway lubricants' —A. Karmakar (India)	B11.1
(O) tables in boundary lubrication	B12.1
-J. P. Sharma (India), A. Smith (Australia) and A. Cameron (C.X.)	DB.1
Discussion on Papers B1 to B12	And objected
Technical Session 'C': CONTROL FLUIDS, EXPERIMENTAL METHODS AND TRIBOLOGY IN MEDICAL ENGINEERING	E E E
'Dynamic modelling of hydraulic control systems' —P. Dransfield and B. Barnard (Australia)	C1.1
'Development of methods for evaluating the performance of oils for traction drives'	C2.1
—N. R. Raje (U.K.) Measurement of wear value with the aid of Scintilation Suppression —I. I. Zemskova, R. M. Matveevsky and M. M. Kchruschov (U.S.S.R.)	C3.1

"Tribological study of diseased human joints" —J. B. Shukla, P. Chandra and R. C. Srivastava (India)	of Teday
'Parameters affecting the performance of proportional and bistable fluid amplifiers'	C4.1
-C. Sivaram and S. Kar (India)	C5.1
'Measurement of residual stresses in the subcutaneous layers of surfaces' —U. R. K. Rao and A. Misra (India)	C6.1
'Experimental investigation of track width as a function of transient temperature' —J. P. Sharma, R. C. Malhotra (India) and A. Cameron (U.K.)	C7.1
'Effect of Oil Control Ring Design on Motor Oil Consumption—A Study Using Radiotracer Technique'	C/.1
-P. C. Nautiyal and P. K. Goel (India)	C8.1
Discussion on Papers C1 to C8	DC.1
Technical Session 'D': MATERIALS, METALLURGY & ENGINE LUBRICATI	ON
'Realistic engine oil drain period'	
-A. K. Biswas, D. Chanda, and P. V. Krishna(India)	D1.1
'Reliability of I.C. engines based on wear limits'	D1.1
-P. N. Lehther (India)	D2 1
"Tribological properties of gold for electric contacts'	D2.1
-M. Antler (U.S.A.)	D2 1
"The fretting fatigue of titanium and some titanium alloys in a corrosive environment"	D3.1
-R. B. Waterhouse (U.K.) and M. K. Dutta (India)	541
'Piston cylinder lubrication, friction and wear, in internal combustion engines'	D4.1
-A. B. Greene, S. K. Gupta and G. D. Parker (U.K.)	Dr 1
Lubricant problems associated with gasoline engines and the development of modern	D5.1
lubricating oils to alleviate them'	
-A. Towle (U.K.)	D(1
'Piston ring lubrication in I.C. Engines'	D6.1
-A. V. Sreenath and S. Venkatesh (India)	
'Internal friction of materials'	D7.1
—B. M. Belgaumkar and A. S. R. Murty (India)	
	D8.1
Effect of the deposition parametres on the crystal structure aand orientation of thin	
films of aluminium codensed in vacuum'	
-N. K. Sandle (India)	D9.1
Discussion on Papers D1 to D9	DD.1
Technical Session 'E' : ELASTO-HYDRODYNAMIC LUBRICATION	
'Source strength effects on instability due to oil film in hydrodynamic journal bearings'	
-B. V. A. Rao and B. S. Prabhu (India)	E1.1
"Thermo-elasto-hydrodynamic problem in line contacts"	
-V. Srinivasan (India), C. M. Rodkiewicz and C. Dayson (Canada)	E2.1
'Analysis of a thrust slider with a permeable wall'	
-J. Prakash and S. K. Vig (India)	E3.1
'Traction and metallic contact in elasto-hydrodynamic contact'	
-V. K. Jain (India)	E4.1
'Dynamic interaction between machine and support'	- Similar
-Zdzislaw Parszewski (Poland)	E5.1

New Delhi 1972

'Stability and relative stability of journal bearing system' —D. V. Singh and R. Sinhasan (India)	E6.1
'Stability of rotors with nonrigid supports and internal damping'	of a transmist
-D. V. Singh and R. Sinhasan (India)	E7.1
Discussion on Papers E1 to E7	DE.1
Technical Session 'F': FRICTION AND WEAR	Later appropriate
'On the methods of reducing thermoelectric wear of a tool'	mark A to
-H. B. Bagchi and S. K. Basu (India)	F1.1
'The formation of white layers at rubbing surfaces' —T. S. Eyre and A. Baxter (U.K.)	A Table of the Control
'An application of topographical analysis of the wear of the polymers'	F2.1
—A. E. Hollander and J. K. Lancaster (U.K.)	F3.1
'Contributions on the study of surface fatigue in sliding wear'	rob handsoff
—Z. Kolozsvary (Rumania)	F4.1
'Considerations on thermodynamic models for friction'	mid X. Lee
—L. Rozeanu (France)	F5.1
'Eutectic wear'	
-A. P. Semenov and B. B. Pozdnikov (USSR)	F6.1
'Friction at high normal pressures' —T. Wanheim (Denmark)	F7 1
'On the attritious wear of abrasive grains'	F7.1
-G. K. Lal (Canada) and M. C. Shaw (U.S.A.)	F8.1
'Wear Characteristics of grey cast iron' —T. S. Eyre (U.K.)	ing demands to
Energetic model of research of friction and wear Process	F9.1
-V. N. Morochkin (U.S.S.R.)	F10.1
'Science of Friction in the Zone of boundary Lubrication'	
—A. Karmakar (India) 'Wear of Crystalline, Polymers and Mechano-Chemical Processes'	F11.1
-G. V. Vinogradov, V. A. Mustafaev and T. S. Balachnova (USSR)	F12.1
Discussion on Papers F1 to F12	DF.1
Technical Session 'G': LUBRICATION IN PRODUCTION PROCESS	
'On the Physical nature of wear of cemented-carbide cutting tools'	
—Ch. G. Bairamov (U.S.S.R.)	G1:1
'On a theory of hydrodynamic lubrication in cold strip rolling'	
D. S. Bedi (India) and M. J. Hillier (Canada) 'Research report on the use of hydrostatic films in sheet metal forming'	G2.1
—B. Fogg and J. Halling (U.K.)	G3.1
'A theoretical derivation of tool life equation in machining based on	
adhesive wear mechanism at tool flank'	
—M. Y. Friedmen and A. Ber (Israel) 'Some observations on the effects of wheel wear-land on workpiece surface	G4.1
finish during flat surface grinding with cross-feed'	
—J. K. Banerjee and M. J. Hillier (Canada)	G5.1

'An essay on friction and lubrication in hot forging' —S. C. Jain (U.S.A.)	
Determination of co-efficient of friction under conditions of deep drawing	G6.1
and stretch forming' —B. Kaftanoglu (Turkey)	
'The influence of the plastic deformation of roughness profiles on external	G7.1
friction during cold working' -K. H. Kloos (West-Germany)	
'A method to improve the life and performance of cooling lubricants, used in hot rolling	G8.1
-K. C. Tripathi (U.K.)	G9.1
'A Study of thermal expansion accompanying precision surface grinding' -V. S. Shankhla and R. F. Scrutton (Canada)	
'A rigid-plasto-elestoviscous lubrication analysis of the plain strain drawing process'	G10.1
2. Rumar and C. B. Wishra (India)	G11.1
'Elasto-viscous action at tool-chip interface'	GII.I
—S. Kumar and C. B. Mishra (India)	G12.1
'Tribology in metalworking and cutting'	G12.1
-G. W. Rowe (U.K.)	G13.1
'Factors affecting die wear' —A. K. Singh (India) B. W. Books and S. A. T. L.: (XXX)	
-A. K. Singh (India), B. W. Rooks and S. A. Tobias (U.K.) Discussion on Papers G1 to G14	G14.1
2 secusion on Tapers G1 to G14	DG.1
Session 'H': GEARS AND BEARINGS	A
and a second sec	
The performance of internal gears'	
"The performance of internal gears' —G. V. V. Rayudu (India), G. Bechtloff (West Germany) and	dieni. New year
-G. V. V. Rayudu (India), G. Bechtloff (West Germany) and R. G. Narayanamurthi (India)	HI 1
-G. V. V. Rayudu (India), G. Bechtloff (West Germany) and R. G. Narayanamurthi (India) "The whirl instability of a rigid rotor in a flexibily supported gas lubricated	H1.1
-G. V. V. Rayudu (India), G. Bechtloff (West Germany) and R. G. Narayanamurthi (India) 'The whirl instability of a rigid rotor in a flexibily supported gas lubricated journal bearing'	
-G. V. V. Rayudu (India), G. Bechtloff (West Germany) and R. G. Narayanamurthi (India) "The whirl instability of a rigid rotor in a flexibily supported gas lubricated journal bearing' -D. A. Boffey (U.K.)	H1.1
-G. V. V. Rayudu (India), G. Bechtloff (West Germany) and R. G. Narayanamurthi (India) 'The whirl instability of a rigid rotor in a flexibily supported gas lubricated journal bearing' -D. A. Boffey (U.K.) 'Porous inserts in plain externally pressurized air bearings at high pressure—analysis and experiment'	
-G. V. V. Rayudu (India), G. Bechtloff (West Germany) and R. G. Narayanamurthi (India) "The whirl instability of a rigid rotor in a flexibily supported gas lubricated journal bearing' -D. A. Boffey (U.K.) "Porous inserts in plain externally pressurized air bearings at high pressure—analysis and experiment' -I. S. Donaldson and E. B. Patterson (U.K.)	H2.1
-G. V. V. Rayudu (India), G. Bechtloff (West Germany) and R. G. Narayanamurthi (India) "The whirl instability of a rigid rotor in a flexibily supported gas lubricated journal bearing' -D. A. Boffey (U.K.) "Porous inserts in plain externally pressurized air bearings at high pressure—analysis and experiment' -I. S. Donaldson and E. B. Patterson (U.K.) "Analysis and performance of a new type of journal bearing"	
-G. V. V. Rayudu (India), G. Bechtloff (West Germany) and R. G. Narayanamurthi (India) 'The whirl instability of a rigid rotor in a flexibily supported gas lubricated journal bearing' -D. A. Boffey (U.K.) 'Porous inserts in plain externally pressurized air bearings at high pressure—analysis and experiment' -I. S. Donaldson and E. B. Patterson (U.K.) 'Analysis and performance of a new type of journal bearing' -B. K. Gupta and C. Amarnath (India)	H2.1
 G. V. V. Rayudu (India), G. Bechtloff (West Germany) and R. G. Narayanamurthi (India) "The whirl instability of a rigid rotor in a flexibily supported gas lubricated journal bearing' —D. A. Boffey (U.K.) "Porous inserts in plain externally pressurized air bearings at high pressure—analysis and experiment' —I. S. Donaldson and E. B. Patterson (U.K.) 'Analysis and performance of a new type of journal bearing' —B. K. Gupta and C. Amarnath (India) Das Verhalten von statisch und dynamisch belasteten Gleilagern mit beliebiger spaltgeometric' 	H2.1 H3.1
-G. V. V. Rayudu (India), G. Bechtloff (West Germany) and R. G. Narayanamurthi (India) "The whirl instability of a rigid rotor in a flexibily supported gas lubricated journal bearing' -D. A. Boffey (U.K.) "Porous inserts in plain externally pressurized air bearings at high pressure—analysis and experiment' -I. S. Donaldson and E. B. Patterson (U.K.) "Analysis and performance of a new type of journal bearing' -B. K. Gupta and C. Amarnath (India) Das Verhalten von statisch und dynamisch belasteten Gleilagern mit beliebiger spaltgeometric' -K. Kollmann, R. Klumpp and Lother Malcher (West Germany)	H2.1 H3.1 H4.1
-G. V. V. Rayudu (India), G. Bechtloff (West Germany) and R. G. Narayanamurthi (India) 'The whirl instability of a rigid rotor in a flexibily supported gas lubricated journal bearing' -D. A. Boffey (U.K.) 'Porous inserts in plain externally pressurized air bearings at high pressure—analysis and experiment' -I. S. Donaldson and E. B. Patterson (U.K.) 'Analysis and performance of a new type of journal bearing' -B. K. Gupta and C. Amarnath (India) Das Verhalten von statisch und dynamisch belasteten Gleilagern mit beliebiger spaltgeometric' -K. Kollmann, R. Klumpp and Lother Malcher (West Germany) 'On externally pressurized air bearings'	H2.1 H3.1
-G. V. V. Rayudu (India), G. Bechtloff (West Germany) and R. G. Narayanamurthi (India) "The whirl instability of a rigid rotor in a flexibily supported gas lubricated journal bearing' -D. A. Boffey (U.K.) "Porous inserts in plain externally pressurized air bearings at high pressure—analysis and experiment' -I. S. Donaldson and E. B. Patterson (U.K.) "Analysis and performance of a new type of journal bearing' -B. K. Gupta and C. Amarnath (India) Das Verhalten von statisch und dynamisch belasteten Gleilagern mit beliebiger spaltgeometric' -K. Kollmann, R. Klumpp and Lother Malcher (West Germany) "On externally pressurized air bearings' -B. C. Majumdar (India)	H2.1 H3.1 H4.1
-G. V. V. Rayudu (India), G. Bechtloff (West Germany) and R. G. Narayanamurthi (India) "The whirl instability of a rigid rotor in a flexibily supported gas lubricated journal bearing' -D. A. Boffey (U.K.) "Porous inserts in plain externally pressurized air bearings at high pressure—analysis and experiment' -I. S. Donaldson and E. B. Patterson (U.K.) "Analysis and performance of a new type of journal bearing' -B. K. Gupta and C. Amarnath (India) Das Verhalten von statisch und dynamisch belasteten Gleilagern mit beliebiger spaltgeometric' -K. Kollmann, R. Klumpp and Lother Malcher (West Germany) "On externally pressurized air bearings' -B. C. Majumdar (India) "The Wear performance limitations of the PV-criterion for self-lubricating sleeve bearings"	H2.1 H3.1 H4.1
 G. V. V. Rayudu (India), G. Bechtloff (West Germany) and R. G. Narayanamurthi (India) "The whirl instability of a rigid rotor in a flexibily supported gas lubricated journal bearing' —D. A. Boffey (U.K.) "Porous inserts in plain externally pressurized air bearings at high pressure—analysis and experiment' —I. S. Donaldson and E. B. Patterson (U.K.) 'Analysis and performance of a new type of journal bearing' —B. K. Gupta and C. Amarnath (India) Das Verhalten von statisch und dynamisch belasteten Gleilagern mit beliebiger spaltgeometric' —K. Kollmann, R. Klumpp and Lother Malcher (West Germany) 'On externally pressurized air bearings' —B. C. Majumdar (India) "The Wear performance limitations of the PV-criterion for self-lubricating sleeve bearings' —R. A. Malik (Iraq) and P. Freeman (U.K.) 	H2.1 H3.1 H4.1
-G. V. V. Rayudu (India), G. Bechtloff (West Germany) and R. G. Narayanamurthi (India) 'The whirl instability of a rigid rotor in a flexibily supported gas lubricated journal bearing' -D. A. Boffey (U.K.) 'Porous inserts in plain externally pressurized air bearings at high pressure—analysis and experiment' -I. S. Donaldson and E. B. Patterson (U.K.) 'Analysis and performance of a new type of journal bearing' -B. K. Gupta and C. Amarnath (India) Das Verhalten von statisch und dynamisch belasteten Gleilagern mit beliebiger spaltgeometric' -K. Kollmann, R. Klumpp and Lother Malcher (West Germany) 'On externally pressurized air bearings' -B. C. Majumdar (India) 'The Wear performance limitations of the PV-criterion for self-lubricating sleeve bearings' -R. A. Malik (Iraq) and P. Freeman (U.K.) 'Externally pressurized oil journal bearing' -I. P. Mukhopadhyay (India)	H2.1 H3.1 H4.1 H5.1 H6.1
-G. V. V. Rayudu (India), G. Bechtloff (West Germany) and R. G. Narayanamurthi (India) 'The whirl instability of a rigid rotor in a flexibily supported gas lubricated journal bearing' -D. A. Boffey (U.K.) 'Porous inserts in plain externally pressurized air bearings at high pressure—analysis and experiment' -I. S. Donaldson and E. B. Patterson (U.K.) 'Analysis and performance of a new type of journal bearing' -B. K. Gupta and C. Amarnath (India) Das Verhalten von statisch und dynamisch belasteten Gleilagern mit beliebiger spaltgeometric' -K. Kollmann, R. Klumpp and Lother Malcher (West Germany) 'On externally pressurized air bearings' -B. C. Majumdar (India) 'The Wear performance limitations of the PV-criterion for self-lubricating sleeve bearings' -R. A. Malik (Iraq) and P. Freeman (U.K.) 'Externally pressurized oil journal bearing' -J. P. Mukhopadhyay (India)	H2.1 H3.1 H4.1 H5.1 H6.1
-G. V. V. Rayudu (India), G. Bechtloff (West Germany) and R. G. Narayanamurthi (India) "The whirl instability of a rigid rotor in a flexibily supported gas lubricated journal bearing' -D. A. Boffey (U.K.) "Porous inserts in plain externally pressurized air bearings at high pressure—analysis and experiment' -I. S. Donaldson and E. B. Patterson (U.K.) "Analysis and performance of a new type of journal bearing' -B. K. Gupta and C. Amarnath (India) Das Verhalten von statisch und dynamisch belasteten Gleilagern mit beliebiger spaltgeometric' -K. Kollmann, R. Klumpp and Lother Malcher (West Germany) "On externally pressurized air bearings' -B. C. Majumdar (India) "The Wear performance limitations of the PV-criterion for self-lubricating sleeve bearings' -R. A. Malik (Iraq) and P. Freeman (U.K.) "Externally pressurized oil journal bearing' -J. P. Mukhopadhyay (India) "Aerostatic and hydrodynamic gas bearings in space technology' -S. C. Gupta and M. Nagegyman Page (India)	H2.1 H3.1 H4.1 H5.1 H6.1

Instability of rotor in MHD journal bearings'	H10.1
—P. A. Kulkarni and B. V. A. Rao (India) Investigation of static and dynamic characteristics of hydrostatic thrust	
bearings under rotation'	H11.1
B. V. A. Rao, G. V. N. Rayudu and S. R. Dhandapani (India)	1111.1
Bearing fialure diagonosis and investigations' —D. Scott (U.K.)	H12.1
'Thermodynamic performance of conical journal bearings' —H. Ezzat and A. Seireg (U.S.A.)	H13.1
'Elastomeric bearings for rotor systems applications' —C. H. Fagan (U.S.A.)	H14.1
"Temperature effect on load carrying capacity of extenally pressurized thrust bearings"	H15.1
—Neeraj Goyal, N. K. Mittal and J. P. Sharma (India) Discussion on Papers H1 to H16	DH.1
Technical Session 'I': CONVENTION ON TRIBOLOGY AND PLANNING IN INDUSTRY	
'Some Problems of Wear and Tear in a Steel Plant' —Balwant Singh (India)	11.1
"The Educational and Industrial Implication of Tribology" —F. T. Barwell (U.K.)	12.1
"Tribological Research at CMERI' —R. A. Padmanabhan and A. K. De (India)	13.1
'Inventory Management Technique Applied to Tribological Case Study Problem' —R. K. Dave and S. K. Tiwari (India)	I4.1
'Application of Tribology in a Steel Plant of India' —P. S. Rao (India)	15.1
'Survey on Industrial Tribology and planning in India —J. P. Sharma (India)	16.1
Industrial cases for discussion	Total
Case I 'Grinding problems on ceramic bonded (vitrified) and organic bonded grinding wheel' —M/S Grindwell (India)	cieden/1
Case II Problems of heavy deposits formed on the skirt of single cylinder 150 cc. two stroke	
engine' —M/S. Bajaj Auto Ltd., Chinchwad, Poona	3
Case III 'Problems of grease lubrication in packed rolling element bearing' —M/s Indian Explosives Ltd., Kanpur	77 of 1 5
Delegates	9
Author's Index Spallagebod spage of Colored an Singa Author but of	17 19
Errata Rao (India) Captara	19

WORLD CONFERENCE IN INDUSTRIAL TRIBOLOGY

(December 11-18, 1972)

CONFERENCE ORGANISERS

Patrons

Chandrakant, L. S., Education Advisor (Tech.), Ministry of Education, Delhi.

Dogra, R. N., Minister (Science & Technoogy), Indian High Commission, London, (U.K.)

Kelkar, P. K., Director, Indian Institute of Technology, Bombay.

Kidwai, A. J., Secretary, Department of Science & Technology, Delhi.

Muthana, M. S., Director, Indian Institute of Technology, Kanpur.

Nagchaudhuri, B. D., Scientific Advisor to Defence Minister, Chairman, Board of Governors, Indian Institute of Technology, Delhi.

Nayudamma, V., Director-General, C.S.I.R., Delhi.

Rama Brahmam, M., Chairman, Indian Oil Corporation, Delhi.

Subramaniam, R. V., Additional Secretary (Commerce and Industry), Delhi.

Thacker, M. S., Ex-Chairman, Board of Governors, Indian Institute of Technology, Delhi.

Zonal Presidents

Atterby Per (Sweden),

Cameron, A. (U.K.)

Christensen, H. (Norway)

Gerd Fleischer (Germany)

Kaftanglu, B. (Turkey)

Kloos, K. H. (Germany)

Matveevsky, R. (U.S.S.R.)

Nica, A. (Rumania)

Rozeanu, L. (France)

Scott, D. (U.K.)

Smith, Watt V. (U.S.A.)

Vamos, E. (Hungary)

President

Bodhe, J. G., President, Institution of Engineers (India).

Chairman:

Luthra, S. P., Director, Indian Institute of Technology, Delhi.

Co-Chairman:

Malhotra, R. C., Head & Profesor, Applied Mechanics Department, Indian Institute of Technology, Delhi.

Convener-Secretary

Sharma, J. P., Head of Tribology Laboratory, Mechanical Engineering Department, Indian Institute of Technology, Delhi.

New Delhi 1972 xiii

CONFERENCE ORGANISERS

National Organising Committee

Ahluwalia, J. S., Head, Research & Development Centre, Indian Oil Corporation, Delhi.

Ahuja, B. K., Head & Professor, Mechanical Engineering Department, Indian Institute of Technology, Delhi.

Arora, C. P., Professor, Mechancal Engineering Department, Indian Institute of Technology, Delhi.

Bhala, R. K., Indian Oil Corporation, Bombay.

Dalal, J. P., Lubrizol (India), Bombay.

De, A. K., Director, Central Mechanical Engineering Research Institute, Durgapur.

Gejji, R. K., Director, Central Machine Tool Institute, Bangalore.

Goel, P. K., Indian Institute of Petroleum, Dehradoon.

Jha, C. S., Professor, Electrical Engineering Department, Indian Institute of Technology, Delhi.

Kar, S., Professor, Mechanical Engineering, Indian Institute of Technology, Bombay.

Karunes, B., Professor, Applied Mechanics, Indian Institute of Technology, Delhi.

Sen Gupta, N., Institute of Engineers (India).

Sharma, J. P., Head of Tribology Laboratories, Assistant Professor, Mechanical Engineering Department, Indian Institute of Technology Delhi.

Shukla, J. B., Asst Professor, Mathematics, Indian Institute of Technology, Kanpur.

Krishna, M. G., Director, Indian Institute of Petroleum, Dehradoon.

Kumar, K. L., Asst. Professor, Applied Mechanics, Indian Institute of Technology, Delhi.

Lal, S., Professor and Head, Mechanical Engineering Department, University of Roorkee, Roorkee.

Luthra, S. P.., Director, Indian Institute of Technology, Delhi.

Malhotra, R. C., Head and Professor, Applied Mechanics Department, Indian Institute of Technology, Delhi.

Narka, B. C., Professor, Mechanical Engineering Department, Indian Institute of Technology, Delhi.

Pandaya, V., Managing Director, Lubrizol (India) Ltd., Bombay.

Raizada, A. S., Librarian, Indian Institute of Technology, Delhr.

Ramakrishna, V., Chief Scientist, Defence (R&D). New Delhi.

Rao, R. A., Lubrizol (India), Bombay.

Rao, B. V. A., Professor, Applied Mechanics, Indian Institute of Technology, Madras.

Rao, C. Sundara, Director and Lt. General, E.M.E., Delhi.

CONFERENCE ORGANISERS

Reception Committee

Ahluwalia, J. S., Head, Research & Development Centre, Indian Oil Corporation, New Delhi.

De, A. K., Director, Central Mechanical Engineering Research Institute, Durgapur.

Kar, S., Professor, Mechanical Engineering Department, Indian Institute of Technology, Bombay.

Karamchandani, T. T., Deputy Registrar (B&A), Indian Institute of Technology, New Delhi.

Krishna, M. G., Director, Indian Institute of Ptroleum Dehradun.

Luthra, S. P., Director, Indian Institute of Technology, New Delhi.

Nagrani, B. T., Secretary, Institute of Engineers (India), Delhi.

Pandya, V., Managing Director, Lubrizol (India) Ltd., Bombay.

Rama Krishna, V., Chief Scientist, Defence (R&D), Delhi.

Sandhu, J. S., Registrar, Indian Institute of Technology, New Delhi.

Shukla, J. B., Asst. Professor in Mathematics, Indian Institute of Technology, Kanpur.

Swani, N. M., Offg. Director, Indian Institute of Technology, New Delhi.

Co-ordinating Committee

Luthra, S. P., Chairman

Malhotra, R. C., Co-chairman

Kumar, K. L., Member

Nakra, B. C., Member

Raizada, A. S., Member

Sharma, J. P., Convener-Secretary

Local Arrangements Committee

Agarwal, R. S.

Ahuja, B. K.

Arora, C. P.

Awasthi, K. L.

Chawla, O. P.

Dhingra, C. M.

Gupta, N. K.

Haravu, L. J.

Jha, Rishikant

Kapoor, S. C.

Karunes, B.

Mahajan, J. M.

Mathur, H. B.

Mishra, A.

Prasad, L. V.

Pujara, K. K.

Sagar, R.

Sareen, B. K.

Sobti, M. K.

Sud, Y. C.

Sud, D. K.

Vrat, P.

Also Members of the Coordinating Committee

CONFERENCE ORGANISERS

Secretariat

Bhardwaj, A. K.

Bhatia, H. C.

Bhatia, T. D.

Butan, K. L.

Mukesh Chandar

Gupta, U. (Miss)

Accounts

Khanna, O. N., Treasurer

Sharma, A. N., Senior Accountant

Publications

Haravu, L. J.

Karunes, B.

Joshi, V. K.

John, P. Lal

Malhotra, R.

Sabharwal, V.

Sharma Mithilesh (Miss)

Khanna, N. L., Accountant

Gulhati, S. K., Accountant

Jha, Rishi, K.

Malhotra, R. C.

. Control Fluids, Experimental Methods and Tribology in Woods a Engineering

Session Chairmen

Session 'A': Tribology and Design



F. T. Barwell
Professor & Head of Mechanical
Engineering,
University College of Swansea,
Singleton Park,
Swansea SA2 8PP
(U.K.)



C. Sundara Rao
Lt. General,
Director of Electrical and
Mechanical Engineering Corps
Army Headquarters,
New Delhi-11
(INDIA)

Session 'B': Additives, Greases and Petroleum Products



A. Towle
Technical Director
Lubrizol (U.K.) Limited,
Elliot House,
Allington Street,
London, SW1E 5EQ,
V(U.K.)



J. S. Ahluwalia
Head, Research and Development Centre,
Indian Oil Corporation,
Surya Kiran Building,
Connaught Place, New Delhi-1
(INDIA)



A. Schilling
Institut Francais Du Petrole,
1 & 4, avenue de Bois-Preau,
Rueil-Malmaison 92502
(FRANCE)



Sitharama K. Rao Chief Technical Engineer, Indian Oil Corporation (Marketing Division) 254-C, Dr. Anne Besant Road, Prabhadevi, Bombay 25 (INDIA)

Session 'C'. Control Fluids, Experimental Methods and Tribology in Medical Engineering



P. Dransfield Associate Professor, Department of Mechanical Engineering, Monash University, Clayton, Victoria 3168 (AUSTRALIA)



R. C. Malhotra
Professor and Head,
Applied Mechanics Department,
Indian Institute of Technology,
New Delhi
(INDIA)

Session 'D': Materials, Metallurgy & Engine Lubrication



D. Scott
Head, Tribology & Materials
National Engineering
Laboratory,
East Kilbride, Glasgow
(U.K.)



M. G. Krishna
Director, Indian Institute of
Petroleum,
Dehradun,
(INDIA)

Session 'E': Elasto-Hydrodynamic Lubrication



C. M. Rodkiewicz Professor, Department of Mechanical Engineering, University of Alberta, Edmonton 7, Alberta (CANADA)



B. M. Belgaumkar
Technical Consultant,
Indian Agricultural Engineering
Consultants,
14 Goodwill Building,
Manmala Tank Lane,
Mahim, Bombay-400016
(INDIA)

Session 'F': Friction and Wear



Tak Jin Moon
Head, Analytical Chemistry
Laboratory,
Korea Institute of Science &
Technology,
PO Box 131,
Cheong Ryang, Swoul,
(SOUTH KOREA)



B. Karunes
Professor, Department of
Applied Mechanics,
Indian Institute of Technology,
New Delhi
(INDIA)

Session 'G'. Lubrication in Production Process



J. Halling
Professor of Engineering
Tribology,
University of Salford,
Salford M5WT
(U.K.)



J. Nanda
Director,
Defence Research Laboratory
(Materials),
PO Box 320, Kanpur-4
(INDIA)

Session 'H': Gears and Bearings



G. Williams
Manager,
Works Lubrication Department,
British Steel Corporation,
Port Talbot Works,
Port Talbot, Glamorgon
(U.K.)



C. P. Arora
Professor, Mechanical
Engineering Department,
Indian Institute of Technology,
New Delhi
(INDIA)



H. Christensen
Professor, Head of Research,
Department of Machine Design,
NTH-SINTEF,
N-7034 Trondheim
(NORWAY)

Session 'I': Convention on Tribology and Planning in Industry
(Case Study discussions on 3 typical Industrial Problems)



B. K. Ahuja
Professor and Head.
Department of Mechanical
Engineering,
Indian Institute of Technology,
New Delhi-29
(INDIA)

Rapporteur-General:

Karunes, B., Professor in Applied Mechanics, Indian Institute of Technology, Delhi.

Rapporteurs:

Chawla, O. P., Asst. Professor, Mechanical Engineering, Indian Institute of Technology, Delhi.

Dave, R. K., Reader in Mechanical Engineering, Government Engineering College, Jabalpur.

Goel, P. K., Head, Product Application Division, Indian Institute of Petroleum, Dehradun.

Jha, Rishi Kant, Pool Officer, Mechanical Engineering Department, Indian Institute of Technology, Delhi.

Mittal, R. K., Asst. Professor in Applied Mechanics, Indian Institute of Technology, Delhi.

Rao, B. V. A., Professor in Applied Mechanics, Indian Institute of Technology, Madras.

Rao, R. A., Technical Service Engineer, Lubrizol (India) Ltd., Bombay.

Sareen, B. K., Lecturer in Mechanical Engineering, Indian Institute of Technology, Delhi.

Sekhon, G. S., Asst. Professor in Applied Mechanics, Indian Institute of Technology, Delhi.

Shukla, J. B., Asst. Professor in Mathematics, Indian Institute of Technology, Delhi.

Reviewers:

Ahluwalia, J. S., Head, Research and Development Centre, Indian Oil Corporation, New Delhi.

Gopalan, N. K., Scientific Advisor to Chief of Air Staff, Ministry of Defence, Govt. of India, New Delhi.

Karunes, B., Professor in Applied Mechanics, Indian Institute of Technology, Delhi.

Rao, B. V. A., Professor of Mechanical Engineering, Indian Institute of Technoloby, Madras.

Rowe, G. W., Professor of Mechanical Engineering, Birmingham University, Birmingham, U.K.

Sharma, J. P., Head of Tribology Laboratory, Mechanical Engineering Department, Indian Institute of Technology, New Delhi.

Shukla, J. B., Assistant Professor in Mathematics, Indian Institute of Technology, Kanpur.

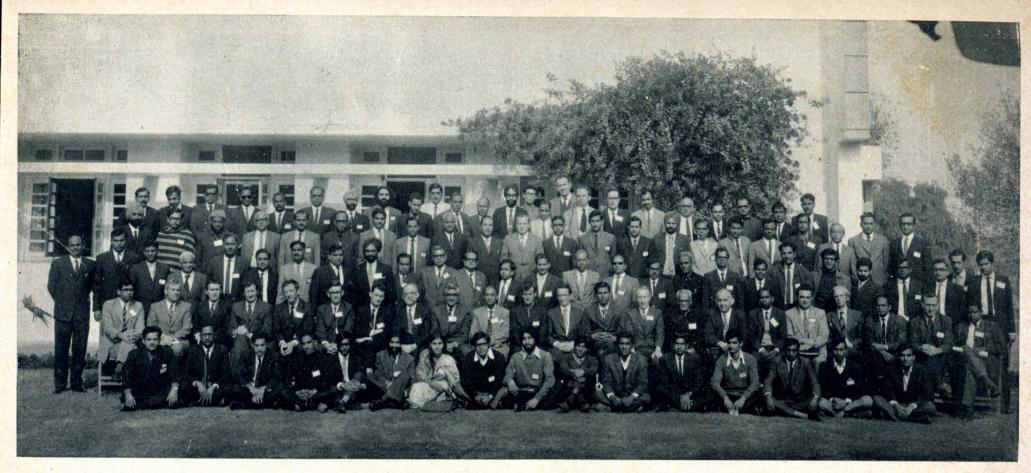
Singh, D. V., Professor in Mechanical Engineering, University of Roorkee, Roorkee.

Venkatesh, V., Professor, Production Engineering, Indian Institute of Technology, Madras.

Chairman, Review Committee:

Karunes, B., Professor in Applied Mechanics, Indian Institute of Technology, Delhi.

DELEGATES AND OFFICIALS OF THE CONFERENCE



- Ground Left to Right: Shri N. L. Khanna, R. C. Kumar, Harish Bhatia. Sehdev A., N. Mukesh, Singhani, Amarjit Singh, (Miss) Purnima, S. Chawla, P. S. Minhas, B. K. Gupta, M. R. Sharma, J. B. S. Pundeer, Anupam Suri, K. L. Gaur, D. R. Kukrety, T. D. Bhatia.
- Sitting Left to Right Chairs: J. B. Shukla, A. Schilling, K. Clark, G. Williams, R. Ostvik, D. A. Boffey, H. Christensen, T. Salomon, R. C. Malhotra (Co Chairman), S. P. Luthra (Chairman), Peter Dransfield, Czeslaw M. Rodkiewicz, V. Srinivasan, Douglas Scott, B. M. Belgaumkar, G. Fleischer, J. P. Sharma (Convener Secretary), H. Brendel, J. Halling, K. B. Shrivastava, W. V. Smith, R. D. Srivastava.
- First Row Standing Left to Right: M. K. Bhargawa, R. Sinhasan, A. K. Singh, R. K. Gejji, P. S. Rao, P. D. Mahajan, Maj. P. N. Lehther, P. K. Goel, Brig. H. S. Banga, B. Lakshminarayanan, J. N. Nanda, A. Majumdar, G. J. Rao, R. K. Bhala, S. Shanmugam, George John, J. Prakash, V. M. Soundalgekar, N. B. S. Nageswara Rao, B. C Majumdar, N. M. Sastry, A. K. Sengupta, Ramesh C. M., A. K. Bhattacharya, B. V. A. Rao, N. Goyal.
- II Row Standing Left to Right: G. S. Sekhon, P. Chandra, Mohammad Isa, G. D. Ailawadi, R. Mukherji, G. P. Aggarwal, R. Chandraseker, M. K. Datta, O. P. Pandaya, M. F. Saad, K. H. Kloos, N. S. Rao, P. C. Nautiyal, A. K. Mehta, J. S. Shergill, P. N. Venugopal, R. A. Rao, V. B. Sankanagoudar, S. K. Tewari, S. R. Bhatnagar, G. C. Goswami, P. Bharali, N. Batra.
- III Row Standing Left to Right: B. K. Sareen, R. K. Mittal, R. K. Dave, B. K. Raju, R. H. Jog, B. K. Sarkar, Manmohan Singh, G. S. Kular, D. R. Chawla, J. P. Dalal, S. L. Srivastava, T. R. Ramkrishnan, Balwant Singh, T. J. Moon, J. S. Vaidya, T. Wanheim, B. Kaftanglu, J. K. Lancaster, S. M. Mehra, K. Sitharama Rao, R. A. Padmanbam, S. Venkatesh, S. Kumar, S. C. Nidhi,